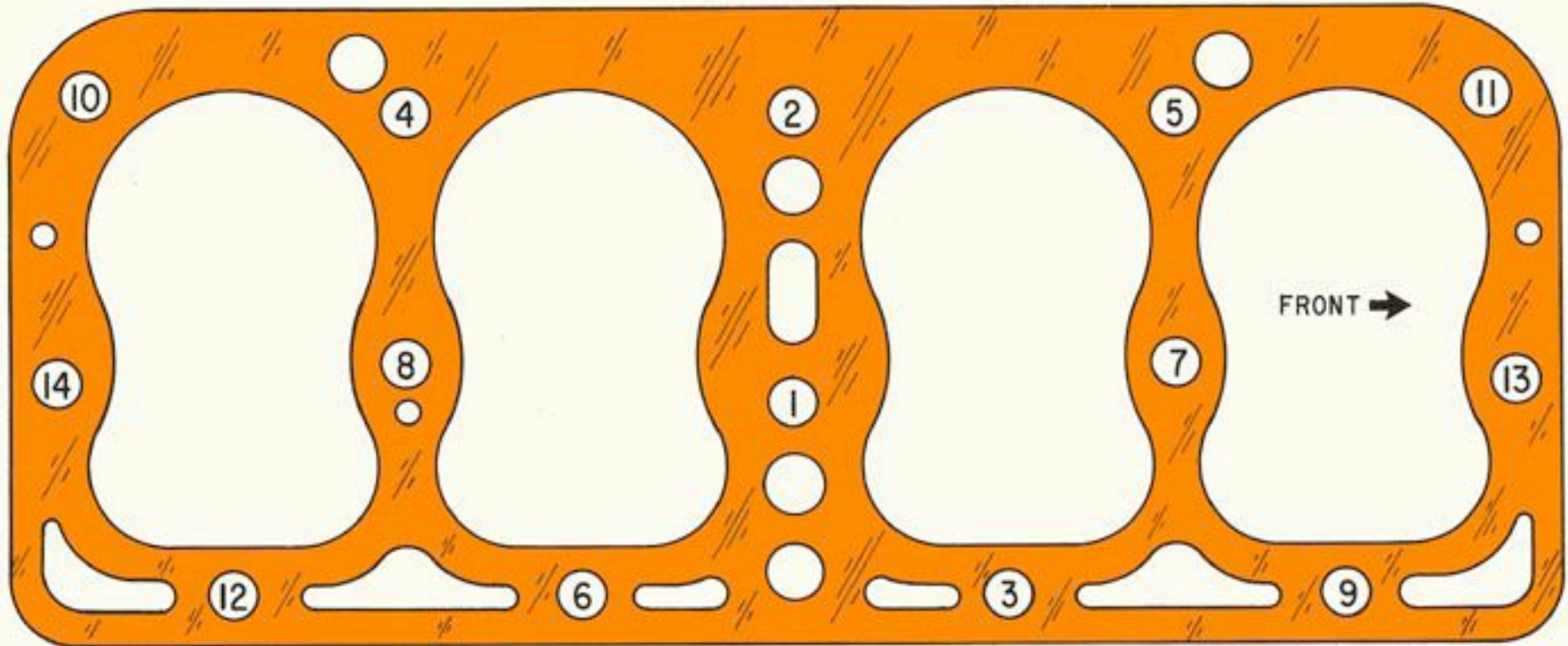


RECOMMENDED SEQUENCE TIGHTENING CYLINDER HEAD NUTS ON THE MODEL A FORD



Beginning at cylinder head bolt #1 and moving in numerical sequence to bolt #2, then #3, etc., tighten nuts to final full torque of 50 foot-pounds by following the five steps listed below.

- Step 1. One-third of full torque. Step 2. Two-thirds of full torque. Step 3. Full torque (50 foot-pounds). Step 4. Full torque in reverse sequence. Step 5. Full torque after engine warm-up.

Source: *How to Restore Your Model A Volume 1* - published by the Model A Ford Club of America