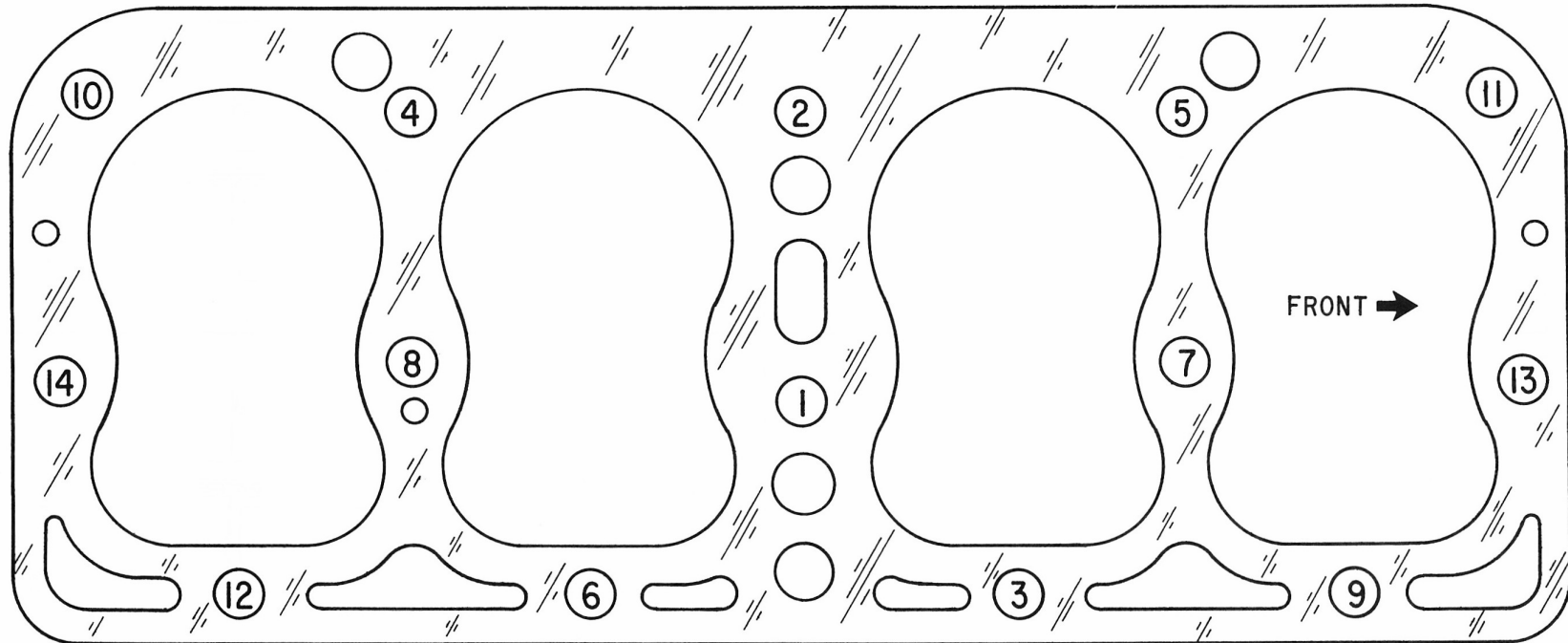


RECOMMENDED SEQUENCE TIGHTENING CYLINDER HEAD NUTS ON THE MODEL A FORD



Beginning at cylinder head bolt #1 and moving in numerical sequence to bolt #2, then #3, etc., tighten nuts to final full torque of 50 foot-pounds by following the five steps listed below.

- Step 1.** One-third of full torque. **Step 2.** Two-thirds of full torque. **Step 3.** Full torque (50 foot-pounds). **Step 4.** Full torque in reverse sequence. **Step 5.** Full torque after engine warm-up.